

**DIVISION 23: HEATING, VENTILATING, AND
AIR-CONDITIONING**

23 0500 COMMON WORK RESULTS FOR HVAC

23 0501 COMMON HVAC REQUIREMENTS
23 0529 HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT
23 0593 TESTING, ADJUSTING, AND BALANCING
23 0713 DUCT INSULATION

23 3000 HVAC AIR DISTRIBUTION

23 3001 COMMON DUCT REQUIREMENTS
23 3114 LOW-PRESSURE METAL DUCTS
23 3300 AIR DUCT ACCESSORIES
23 3346 FLEXIBLE DUCTS
23 3400 HVAC FANS
23 3713 DIFFUSERS, REGISTERS, AND GRILLES

END OF TABLE OF CONTENTS

SECTION 23 0501

COMMON HVAC REQUIREMENTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Includes But Not Limited To:
 - 1. Common requirements and procedures for HVAC systems.
 - 2. Responsibility for proper operation of electrically powered equipment furnished under this Division.
 - 3. Interface with Testing And Balancing Agency.
 - 4. Furnish and install sealants relating to installation of systems installed under this Division.
 - 5. Furnish and install Firestop Penetration Systems for HVAC system penetrations as described in Contract Documents.
- B. Products Furnished But Not Installed Under This Section:
 - 1. Sleeves, inserts, and equipment for mechanical systems installed under other Sections.
- C. Related Requirements:
 - 1. Section 05 0523: 'Metal Fastening' for quality and requirements for welding.
 - 2. Section 07 8400: 'Firestopping' for quality of Penetration Firestop Systems to be used on Project and submittal requirements.
 - 3. Section 07 9213: 'Elastometric Joint Sealant' for quality of sealants used at building exterior.
 - 4. Section 07 9219: 'Acoustical Joint Sealants' for quality of acoustical sealants.
 - 5. Sections Under 09 9000 Heading: Painting of mechanical items requiring field painting.
 - 6. Division 26: Raceway and conduit, unless specified otherwise, line voltage wiring, outlets, and disconnect switches.
 - 7. Slots and openings through floors, walls, ceilings, and roofs provided under other Divisions in their respective materials.

1.2 SUBMITTALS

- A. Action Submittals:
 - 1. Product Data:
 - a. Manufacturer's catalog data for each manufactured item.
 - 1) Provide section in submittal for each type of item of equipment. Include Manufacturer's catalog data of each manufactured item and enough information to show compliance with Contract Document requirements. Literature shall show capacities and size of equipment used and be marked indicating each specific item with applicable data underlined.
 - 2) Include name, address, and phone number of each supplier.
 - 2. Shop Drawings:
 - a. Schematic control diagrams for each separate fan system, heating system, control panel, etc. Each diagram shall show locations of all control and operational

components and devices. Mark correct operating settings for each control device on these diagrams.

- b. Diagram for electrical control system showing wiring of related electrical control items such as firestats, fuses, interlocks, electrical switches, and relays. Include drawings showing electrical power requirements and connection locations.
- c. Drawing of each temperature control panel identifying components in panels and their function.
- d. Other shop drawings required by Division 23 trade Sections.

B. Informational Submittals:

1. Qualification Statement:

- a. HVAC Firm:
 - 1) Provide Qualification documentation if requested by Architect or Owner.
- b. Installer:
 - 1) Provide Qualification documentation if requested by Architect or Owner.

C. Closeout Submittals:

- 1. Include following in Operations And Maintenance Manual specified in Section 01 7800:
 - a. Operations and Maintenance Data (Modify and add to requirements of Section 01 7800):
 - 1) At beginning of HVAC section of Operations And Maintenance Manual, provide master index showing items included.
 - a) Provide name, address, and phone number of Architect, Architect's Mechanical Engineer, General Contractor, and HVAC, Sheet Metal, Refrigeration, and Temperature Control subcontractors.
 - b) Identify maintenance instructions by using same equipment identification used in Contract Drawings. Maintenance instructions shall include:
 - (1) List of HVAC equipment used indicating name, model, serial number, and nameplate data of each item together with number and name associated with each system item.
 - (2) Manufacturer's maintenance instructions for each piece of HVAC equipment installed in Project. Instructions shall include name of vendor, installation instructions, parts numbers and lists, operation instructions of equipment, and maintenance and lubrication instructions.
 - (3) Summary list of mechanical equipment requiring lubrication showing name of equipment, location, and type and frequency of lubrication.
 - (4) Manual for Honeywell T7350 thermostat published by Honeywell.
 - c) Provide operating instructions to include:
 - (1) General description of each HVAC system.
 - (2) Step by step procedure to follow in putting each piece of HVAC equipment into operation.
 - (3) Provide diagrams for electrical control system showing wiring of items such as smoke detectors, fuses, interlocks, electrical switches, and relays.
 - b. Warranty Documentation:
 - 1) Include copies of warranties required in individual Sections of Division 23.
 - c. Record Documentation:
 - 1) Manufacturers documentation:
 - a) Copies of approved shop drawings.

1.3 QUALITY ASSURANCE

A. Regulatory Agency Sustainability Approvals:

1. Perform work in accordance with applicable provisions of Gas Ordinances applicable to Project. Provide materials and labor necessary to comply with rules, regulations, and ordinances.
 2. In case of differences between building codes, laws, local ordinances, utility company regulations, and Contract Documents, the most stringent shall govern. Notify Architect in writing of such differences before performing work affected by such differences.
 3. Identification:
 - a. Motor and equipment name plates as well as applicable UL / ULC and AGA / CGA labels shall be in place when Project is turned over to Owner.
- B. Qualifications: Requirements of Section 01 4301 applies, but not limited to following:
1. Company:
 - a. Company specializing in performing work of this section.
 - 1) Minimum five (5) years experience in HVAC installations.
 - 2) Minimum five (5) satisfactorily completed installations in past three (3) years of projects similar in size, scope, and complexity required for this project before bidding.
 - b. Upon request, submit documentation.
 2. Installer:
 - a. Licensed for area of Project.
 - b. Designate one (1) individual as project foremen who shall be on site at all times during installation and experienced with installation procedures required for this project.
 - c. Upon request, submit documentation.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Delivery And Acceptance Requirements:
1. Accept valves on site in shipping containers with labeling in place.
- B. Storage And Handling Requirements:
1. In addition to requirements specified in Division 01:
 - a. Stored material shall be readily accessible for inspection by Architect until installed.
 - b. Store items subject to moisture damage, such as controls, in dry, heated spaces.
 - c. Provide temporary protective coating on cast iron and steel valves.
 - d. Provide temporary end caps and closures on piping and fittings. Maintain in place until installation.
 2. Protect bearings during installation. Thoroughly grease steel shafts to prevent corrosion.

1.5 WARRANTY

- A. Manufacturer Warranty:
1. Provide certificates of warranty for each piece of equipment made out in favor of Owner. Clearly record 'start-up' date of each piece of equipment on certificate.
- B. Special Warranty:
1. Guarantee HVAC systems to be free from noise in operation that may develop from failure to construct system in accordance with Contract Documents.
 2. If HVAC sub-contractor with offices located more than 150 miles (240 km) from Project site is used, provide service / warranty work agreement for warranty period with local HVAC sub-contractor approved by Architect. Include copy of service / warranty agreement in warranty section of Operation And Maintenance Manual.

PART 2 - PRODUCTS

2.1 COMPONENTS

- A. Components shall bear Manufacturer's name and trade name. Equipment and materials of same general type shall be of same make throughout work to provide uniform appearance, operation, and maintenance.
- B. Pipe And Pipe Fittings:
 - 1. Use domestic made pipe and pipe fittings on Project.
 - 2. Weld-O-Let and Screw-O-Let fittings are acceptable.
- C. Sleeves:
 - 1. In Framing: Standard weight galvanized iron pipe, Schedule 40 PVC, or 14 ga (2 mm) galvanized sheet metal two sizes larger than bare pipe or insulation on insulated pipe.
 - 2. In Concrete And Masonry: Sleeves through outside walls, interior shear walls, and footings shall be schedule 80 black steel pipe with welded plate.
- D. Valves:
 - 1. Valves of same type shall be of same manufacturer.

PART 3 - EXECUTION

3.1 INSTALLERS

- A. Acceptable Installers. See Section 01 4301:
 - 1. Meet Quality Assurance Installer Qualifications as specified in Part 1 of this specification.

3.2 EXAMINATION

- A. Drawings:
 - 1. HVAC Drawings show general arrangement of piping, ductwork, equipment, etc. Follow as closely as actual building construction and work of other trades will permit.
 - 2. Consider Architectural and Structural Drawings part of this work insofar as these drawings furnish information relating to design and construction of building. These drawings take precedence over HVAC Drawings.
 - 3. Because of small scale of Drawings, it is not possible to indicate all offsets, fittings, and accessories that may be required. Investigate structural and finish conditions affecting this work and arrange work accordingly, providing such fittings, valves, and accessories required to meet conditions.
- B. Verification Of Conditions:
 - 1. Examine premises to understand conditions that may affect performance of work of this Division before submitting proposals for this work. Examine adjoining work on which mechanical work is dependent for efficiency and report work that requires correction.
 - 2. No subsequent allowance for time or money will be considered for any consequence related to failure to examine site conditions.
 - 3. Ensure that items to be furnished fit space available. Make necessary field measurements to ascertain space requirements including those for connections and furnish and install equipment of size and shape so final installation shall suit true intent and meaning of Contract Documents. If approval is received by Addendum or Change

Order to use other than originally specified items, be responsible for specified capacities and for ensuring that items to be furnished will fit space available.

4. Check that slots and openings provided under other Divisions through floors, walls, ceilings, and roofs are properly located. Perform cutting and patching caused by neglecting to coordinate with Divisions providing slots and openings at no additional cost to Owner.

3.3 PREPARATION

A. Changes Due To Equipment Selection:

1. Where equipment specified or otherwise approved requires different arrangement or connections from that shown in Contract Documents, submit drawings, if requested by Architect, showing proposed installations.
2. If proposed changes are approved, install equipment to operate properly and in harmony with intent of Contract Documents. Make incidental changes in piping, ductwork, supports, installation, wiring, heaters, panelboards, and as otherwise necessary.
3. Provide any additional motors, valves, controllers, fittings, and other additional equipment required for proper operation of system resulting from selection of equipment.
4. Be responsible for the proper location of roughing-in and connections provided under other Divisions.

3.4 INSTALLATION

A. Interface With Other Work:

1. Furnish sleeves, inserts, supports, and equipment that are to be installed by others in sufficient time to be incorporated into construction as work proceeds. Locate these items and see they are properly installed.
2. Electrical: Furnish exact location of electrical connections and complete information on motor controls to installer of electrical system.
3. Testing And Balancing:
 - a. Put HVAC systems into full operation and continue their operation during each working day of testing and balancing.
 - b. Make changes in pulleys, belts, fan speeds, and dampers or add dampers as required for correct balance as recommended by Testing And Balancing Agency and at no additional cost to Owner.

B. Cut carefully to minimize necessity for repairs to previously installed or existing work. Do not cut beams, columns, or trusses.

C. Locating Equipment:

1. Arrange pipes, ducts, and equipment to permit ready access to valves, cocks, unions, traps, filters, starters, motors, control components, and to clear openings of doors and access panels.
2. Adjust locations of pipes, ducts, switches, panels, and equipment to accommodate work to interferences anticipated and encountered.
3. Install HVAC work to permit removal of equipment and parts of equipment requiring periodic replacement or maintenance without damage to or interference with other parts of equipment or structure.
4. Determine exact route and location of each pipe and duct before fabrication.
 - a. Right-Of-Way:
 - 1) Lines that pitch shall have right-of-way over those that do not pitch. For example, steam, steam condensate, and drains shall normally have right-of-way.

- 2) Lines whose elevations cannot be changed shall have right-of-way over lines whose elevations can be changed.
 - b. Offsets, Transitions, and Changes in Direction:
 - 1) Make offsets, transitions, and changes in direction in pipes and ducts as required to maintain proper head room and pitch of sloping lines whether or not indicated on Drawings.
 - 2) Furnish and install all traps, air vents, sanitary vents, and devices as required to effect these offsets, transitions, and changes in direction.
- D. Piping:
1. Furnish and install complete system of piping, valved as indicated or as necessary to completely control entire apparatus.
 - a. Pipe drawings are diagrammatic and indicate general location and connections. Piping may have to be offset, lowered, or raised as required or directed at site. This does not relieve this Division from responsibility for proper erection of systems of piping in every respect.
 - b. Arrange piping to not interfere with removal of other equipment, ducts, or devices, or block access to doors, windows, or access openings.
 - 1) Arrange so as to facilitate removal of tube bundles.
 - 2) Provide accessible flanges or ground joint unions, as applicable for type of piping specified, at connections to equipment and on bypasses.
 - a) Make connections of dissimilar metals with di-electric unions.
 - b) Install valves and unions ahead of traps and strainers. Provide unions on both sides of traps.
 - 3) Do not use reducing bushings, street elbows, bull head tees, close nipples, or running couplings.
 - 4) Install piping systems so they may be easily drained. Provide drain valves at low points and manual air vents at high points in hot water heating and cooling water piping.
 - 5) Install piping to insure noiseless circulation.
 - 6) Place valves and specialties to permit easy operation and access. Valves shall be regulated, packed, and glands adjusted at completion of work before final acceptance.
 - c. Do not install piping in shear walls.
 2. Properly make adequate provisions for expansion, contraction, slope, and anchorage.
 - a. Cut piping accurately for fabrication to measurements established at site. Remove burr and cutting slag from pipes.
 - b. Work piping into place without springing or forcing. Make piping connections to pumps and other equipment without strain at piping connection. Remove bolts in flanged connections or disconnect piping to demonstrate that piping has been so connected, if requested.
 - c. Make changes in direction with proper fittings.
 - d. Expansion of Thermoplastic Pipe:
 - 1) Provide for expansion in every 30 feet (9 meters) of straight run.
 - 2) Provide 12 inch (300 mm) offset below roof line in each vent line penetrating roof.
 3. Provide sleeves around pipes passing through concrete or masonry floors, walls, partitions, or structural members. Do not place sleeves around soil, waste, vent, or roof drain lines passing through concrete floors on grade. Seal sleeves with specified sealants.
 - a. Sleeves through floors shall extend 1/4 inch (6 mm) above floor finish in mechanical equipment rooms above basement floor. In other rooms, sleeves shall be flush with floor.
 - b. Sleeves through floors and foundation walls shall be watertight.

4. Provide spring clamp plates (escutcheons) where pipes run through walls, floors, or ceilings and are exposed in finished locations of building. Plates shall be chrome plated heavy brass of plain pattern and shall be set tight on pipe and to building surface.
5. Remove dirt, grease, and other foreign matter from each length of piping before installation.
 - a. After each section of piping used for movement of water or steam is installed, flush with clean water, except where specified otherwise.
 - b. Arrange temporary flushing connections for each section of piping and arrange for flushing total piping system.
 - c. Provide temporary cross connections and water supply for flushing and drainage and remove after completion of work.
- E. Penetration Firestops: Install Penetration Firestop System appropriate for penetration at HVAC system penetrations through walls, ceilings, roofs, and top plates of walls.
- F. Sealants:
 1. Seal openings through building exterior caused by penetrations of elements of HVAC systems.
 2. Furnish and install acoustical sealant to seal penetrations through acoustically insulated walls and ceilings.

3.5 REPAIR / RESTORATION

- A. Each Section of this Division shall bear expense of cutting, patching, repairing, and replacing of work of other Sections required because of its fault, error, tardiness, or because of damage done by it.
 1. Patch and repair walls, floors, ceilings, and roofs with materials of same quality and appearance as adjacent surfaces unless otherwise shown.
 2. Surface finishes shall exactly match existing finishes of same materials.

3.6 FIELD QUALITY CONTROL

- A. Field Tests:
 1. Perform tests on HVAC piping systems. Furnish devices required for testing purposes.
- B. Non-Conforming Work:
 1. Replace material or workmanship proven defective with sound material at no additional cost to Owner.
 2. Repeat tests on new material, if requested.

3.7 SYSTEM START-UP

- A. Off-Season Start-up:
 1. If Substantial Completion inspection occurs during heating season, schedule spring start-up of cooling systems. If inspection occurs during cooling season, schedule autumn start-up for heating systems.
 2. Notify Owner seven days minimum before scheduled start-up.
 3. Time will be allowed to completely service, test, check, and off-season start systems. During allowed time, train Owner's representatives in operation and maintenance of system.
 4. At end of off-season start-up, furnish Owner with letter confirming that above work has been satisfactorily completed.

- B. Preparations that are to be completed before start up and operation include, but are not limited to, following:
 - 1. Dry out electric motors and other equipment to develop and properly maintain constant insulation resistance.
 - 2. Make adjustments to insure that:
 - a. Equipment alignments and clearances are adjusted to allowable tolerances.
 - b. Nuts and bolts and other types of anchors and fasteners are properly and securely fastened.
 - c. Packed, gasketed, and other types of joints are properly made up and are tight and free from leakage.
 - d. Miscellaneous alignments, tightenings, and adjustings are completed so systems are tight and free from leakage and equipment performs as intended.
 - 3. Motors and accessories are completely operable.
 - 4. Inspect and test electrical circuitry, connections, and voltages to be properly connected and free from shorts.
 - 5. Adjust drives for proper alignment and tension.
 - 6. Make certain filters in equipment for moving air are new and of specified type.
 - 7. Properly lubricate and run-in bearings in accordance with Manufacturer's directions and recommendations.

3.8 CLEANING

- A. Clean exposed piping, ductwork, and equipment.
- B. No more than one week before Final Inspection, flush out bearings and clean other lubricated surfaces with flushing oil. Provide best quality and grade of lubricant specified by Equipment Manufacturer.
- C. Replace filters in equipment for moving air with new filters of specified type no more than one week before Final Inspection.

3.9 PROTECTION

- A. Protect piping systems from entry of foreign materials by temporary covers, completing sections of the work, and isolating parts of completed system. Cap or plug open ends of pipes and equipment to keep dirt and other foreign materials out of system. Do not use plugs of rags, wool, cotton waste, or similar materials.
- B. Do not operate pieces of equipment used for moving supply air without proper air filters installed properly in system.
- C. After start-up, continue necessary lubrication and be responsible for damage to bearings while equipment is being operated up to Substantial Completion.

END OF SECTION

SECTION 23 0529

HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

- A. Includes But Not Limited To:
 - 1. Common hanger and support requirements and procedures for HVAC systems.
- B. Related Requirements:
 - 1. Section 05 0523: 'Metal Fastening' for quality and requirements for welding.
 - 2. Section 07 8400: 'Firestopping' for quality of Penetration Firestop Systems to be used on Project and submittal requirements.
 - 3. Sections Under 09 9000 Heading: Painting of mechanical items requiring field painting.
 - 4. Slots and openings through floors, walls, ceilings, and roofs provided under other Divisions in their respective materials.

1.2 SUBMITTALS

- A. Action Submittals:
 - 1. Product Data:
 - a. Manufacturer's catalog data for each manufactured item.

PART 2 - PRODUCTS

2.1 ASSEMBLIES

- A. Manufacturers:
 - 1. Class Two Quality Standard Approved Manufacturers. See Section 01 6200:
 - a. Anvil International, Portsmouth, NH www.anvilintl.com.
 - b. Cooper B-Line, Highland, IL www.cooperblinc.com.
 - c. Erico International, Solon, OH www.erico.com.
 - d. Hilti Inc, Tulsa, OK www.hilti.com.
 - e. Minerallac, Hampshire, IL www.minerallac.com.
 - f. Thomas & Betts, Memphis, TN www.superstrut.com.
 - g. Unistrut, Wayne, MI www.unistrut.com.
- B. Performance:
 - 1. Design Criteria:
 - a. Support rods for single pipe shall be in accordance with following table:

Rod Diameter	Pipe Size	Rod Diameter	Pipe Size
3/8 inch	2 inches and smaller	10 mm	50 mm and smaller
1/2 inch	2-1/2 to 3-1/2 inches	13 mm	63 mm to 88 mm

5/8 inch	4 to 5 inches	16 mm	100 mm to 125 mm
3/4 inch	6 inches	19 mm	150 mm
7/8 inch	8 to 12 inches	22 mm	200 mm to 300 mm

- b. Support rods for multiple pipes supported on steel angle trapeze hangers shall be in accordance with following table:

Rods		Number of Pipes per Hanger for Each Pipe Size						
No.	Diameter	2 Inch	2.5 Inch	3 Inch	4 Inch	5 Inch	6 Inch	8 Inch
2	3/8 Inch	Two	0	0	0	0	0	0
2	1/2 Inch	Three	Three	Two	0	0	0	0
2	5/8 Inch	Six	Four	Three	Two	0	0	0
2	5/8 Inch	Nine	Seven	Five	Three	Two	Two	0
2	5/8 Inch	Twelve	Nine	Seven	Five	Three	Two	Two

Rods		Number of Pipes per Hanger for Each Pipe Size						
No.	Diameter	50mm	63mm	75mm	100mm	125mm	150mm	200mm
2	10 mm	Two	0	0	0	0	0	0
2	13 mm	Three	Three	Two	0	0	0	0
2	16 mm	Six	Four	Three	Two	0	0	0
2	19 mm	Nine	Seven	Five	Three	Two	Two	0
2	22 mm	Twelve	Nine	Seven	Five	Three	Two	Two

- 1) Size trapeze angles so bending stress is less than 10,000 psi (69 Mpa).

C. Materials:

1. Hangers, Rods, Channels, Attachments, And Inserts:

- Galvanized and UL approved for service intended.
- Support horizontal piping from clevis hangers or on roller assemblies with channel supports, except where trapeze type hangers are explicitly shown on Drawings. Hangers shall have double nuts.
- Class Two Quality Standards:
 - Support insulated pipes with clevis hanger equal to Anvil Fig 260 or roller assembly equal to Anvil Fig 171 with an insulation protection shield equal to Anvil Fig 167. Gauge and length of shield shall be in accordance with Anvil design data.
 - Except uninsulated copper pipes, support uninsulated pipes from clevis hanger equal to Anvil Fig 260. Support uninsulated copper pipe from hanger equal to Anvil Fig CT-65 copper plated hangers and otherwise fully suitable for use with copper tubing.
- Riser Clamps For Vertical Piping:
 - Class Two Quality Standard: Anvil Figure 261.

EXECUTION

2.2 INSTALLATION

A. Piping:

- Properly support piping and make adequate provisions for expansion, contraction, slope, and anchorage.
 - Except for underground pipe, suspend piping from roof trusses or clamp to vertical walls using support channels and clamps. Do not hang pipe from other pipe, equipment, or ductwork. Laying of piping on any building element is not allowed.

- b. Supports For Horizontal Piping:
 - 1) Support metal piping at 96 inches (2 400) mm on center maximum for pipe 1-1/4 inches (32 mm) or larger and 72 inches (1 800 mm) on center maximum for pipe 1-1/8 inch (28 mm) or less.
 - 2) Support thermoplastic pipe at 48 inches (1 200 mm) on center maximum.
 - 3) Provide support at each elbow. Install additional support as required.
- c. Supports for Vertical Piping:
 - 1) Place riser clamps at each floor or ceiling level.
 - 2) Securely support clamps by structural members, which in turn are supported directly from building structure.
 - 3) Provide clamps as necessary to brace pipe to wall.
- d. Insulate hangers for copper pipe from piping by means of at least two layers of Scotch 33 plastic tape.
- e. Expansion of Thermoplastic Pipe:
 - 1) Provide for expansion in every 30 feet (9 meters) of straight run.
 - 2) Provide 12 inch (300 mm) offset below roof line in each vent line penetrating roof.

END OF SECTION

SECTION 23 0593

DUCT TESTING, ADJUSTING, AND BALANCING

PART 1 - GENERAL

1.1 SUMMARY

- A. Includes But Not Limited To:
 - 1. Test, balance, and adjust air duct systems as described in Contract Documents.
- B. Related Sections:
 - 1. Other Sections of Division 23:
 - a. Completing installation and start-up of mechanical systems, and changing sheaves, belts, and dampers as required for correct balance.
 - b. Assisting Balancing Agency in testing and balancing of mechanical system.

1.2 SYSTEM DESCRIPTION

- A. Performance Requirements:
 - 1. Perform testing and balancing in complete accordance with Associated Air Balance Council Standards for Field Measurement & Instructions, Form P1266, Volume I. Record test data on AABC standard forms or facsimile.
 - 2. Noise level shall not exceed PNC 35 in Chapel or Cultural Center when all mechanical equipment is operating.

1.3 SUBMITTALS

- A. Quality Assurance / Control:
 - 1. Four copies of complete test data for evaluation and approval.
 - 2. Test And Balance Report:
 - a. Complete with logs, data, and records as required herein. Print logs, data, and records on white bond paper bound together in report form.
 - b. Certified accurate and complete by Balancing Agency's certified test and balance engineer.
 - c. Contain following general data in format selected by Balancing Agency.
 - 1) Project Number.
 - 2) Project Title.
 - 3) Project Location.
 - 4) Project Architect and Mechanical Engineer.
 - 5) Test and Balance Agency and Certified Engineer.
 - 6) Contractor and mechanical sub-contractor.
 - 7) Dates tests were performed.
 - 8) Certification Document.
 - 9) Report Forms similar to AABC Standard format.
 - d. Report shall include following:
 - 1) Preface suggesting abnormalities and problems encountered.
 - 2) Instrumentation List including type, model, manufacturer, serial number, and calibration dates.

- 3) System Identification reporting location of zones, supply, return, and exhaust openings.
- 4) Record following for each piece of air handling equipment:
 - a) Manufacturer, model number, and serial number.
 - b) Design and manufacturer rated data.
 - c) Actual CFM.
 - d) Suction and discharge static pressure of each fan.
 - e) Outside-air and return-air total CFM.
 - f) Actual operating current, voltage, and brake horsepower of each fan motor.
 - g) Final RPM of each motor.
 - h) Fan and motor sheave manufacturer, model, size, number of grooves and center distance.
 - i) Belt size and quantity.
 - j) Static-pressure controls final operating set points.
3. Bind approved copy of report in Operations And Maintenance Manual for Division 23.

1.4 QUALITY ASSURANCE

- A. Qualifications:
 1. Work of this Section shall be performed by independent Air Testing And Balance Agency specializing in testing and balancing of heating, ventilating, and cooling systems to balance, adjust, and test air moving equipment, air distribution, and exhaust systems.
 2. Agency shall provide proof of having successfully completed at least five years of specialized experience in air and hydronic system balancing. Work by this Agency shall be done under direct supervision of qualified heating and ventilating engineer employed by Agency.
 3. Agency shall be approved in writing by Architect.
 4. Neither Architect's engineering consultant or anyone performing work on this Project under other Sections of Division 23 shall be permitted to do this work.

1.5 SCHEDULING

- A. Award test and balance subcontract to Agency upon receipt of Notice To Proceed to allow Agency to schedule this work in cooperation with other Sections involved and to comply with completion date.
- B. During construction, Agency shall inspect installation of pipe systems, sheet metal work, temperature controls, and other component parts of mechanical systems. Perform inspections as follows.
 1. One inspection when 60 percent of ductwork is installed.
 2. One inspection when 90 percent of equipment is installed.
- C. Do not begin air testing and balancing until:
 1. After completion of air cooling, heating, and exhaust systems including installation of specialties, devices, and new filters.
 2. Proper function of control system components including electrical interlocks, damper sequences, air and water reset, and fire and freeze stats has been verified.
 3. Automatic temperature controls have been calibrated and set for design operating conditions.
 4. Verification of proper thermostat calibration and setting of control components such as static pressure controllers and other devices that may need set points changed during process of balancing system.

PART 2 - PRODUCTS: Not Used

PART 3 - EXECUTION

3.1 PREPARATION

- A. Heating, ventilating, and cooling systems and equipment shall be in full operation and continue in operation during each working day of testing and balancing.

3.2 FIELD QUALITY CONTROL

- A. Site Tests:
 - 1. If requested, conduct tests in presence of Architect.
 - 2. Instruments used by Agency shall be accurately calibrated and maintained in good working order.
 - 3. Air Testing And Balancing Procedure:
 - a. Perform tests at high and low speeds of multi-speed systems and single speed systems. Perform following testing and balancing functions in accordance with Associated Air Balance Council National Standards:
 - 1) Fan Speeds: Furnaces And Fan Coil Units (with direct drive motors): Set fan speed to lowest possible setting that will achieve design CFM requirements. Adjust down from Contractor setting, if necessary.
 - 2) Current And Voltage: Measure and record motor current and voltage.
 - 3) Pitot-Tube Traverse: Perform pitot-tube traverse of main supply and return ducts to obtain total CFM.
 - 4) Outside Air: Test and adjust system minimum outside air by pitot-tube traverse.
 - 5) Static Pressure: Test and record system static pressures, including suction and discharge static pressure of each fan.
 - 6) Air Temperature: Take wet and dry bulb air temperatures on entering and leaving side of each cooling coil. Dry bulb temperatures shall be taken on entering and leaving side of each heating unit.
 - 7) Main Ducts: Adjust main ducts to within design CFM requirements and traverse for total CFM quantities.
 - 8) Branch Ducts: Adjust branch ducts to within design CFM requirements. Multi-diffuser branch ducts shall have at least one outlet or inlet volume damper completely open.
 - 9) Tolerances: Test and balance each diffuser, grille, and register to within 10 percent of design requirements.
 - 10) Identification: Identify the location and area of each grille, diffuser, and register. Record on air outlet data sheets.
 - 11) Description: Record size, type, and manufacturer of each diffuser, grille, and register on air outlet data sheets.
 - 12) Drafts: Adjust diffusers, grilles, and registers to minimize drafts.
 - b. Permanently mark all outside air, supply air, and return air damper positions after balancing has been completed.
- B. Final Inspection And Adjustments:
 - 1. System shall be balanced and reports submitted to Architect before final inspection.
 - 2. Balancing Agency shall be represented at final inspection meeting by qualified testing personnel with balancing equipment and two copies of air balancing test report.
 - a. Architect will choose and direct spot balancing of one zone. Differences between the spot balance and test report will be justification for requiring repeat of testing

- and balancing for entire building. If recheck testing demonstrates measured flow deviation of 10 percent or more from recorded information on report, report will be rejected and new inspection and report will be made and resubmitted.
- b. Perform re-balancing in presence of Architect and subject to its approval.
 - c. If re-balancing is required, submit revised air test and balance reports to Architect before Substantial Completion.
 - d. Spot balance and rebalance shall be performed at no additional cost to Owner.
3. Where furnace supplied to job site provides over 5 percent more air than schedule requirements, rooms supplied by that furnace shall have their supply air quantities increased by ratio of actual total air quantity supplied to minimum air quantity required by furnace schedule.

END OF SECTION

SECTION 23 0713

DUCT INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Includes But Not Limited To:
 - 1. Furnish and install thermal wrap duct insulation as described in Contract Documents.
- B. Related Requirements:
 - 1. Section 23 3114: 'Low-Pressure Metal Ducts'.
 - 2. Section 23 3300: 'Acoustic Duct Accessories' for duct liner.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturer Contact List:
 - 1. Certaineed St Gobain, Valley Forge, PA www.certaineed.com.
 - 2. Johns-Manville, Denver, CO www.jm.com.
 - 3. Knauf Fiber Glass, Shelbyville, IN www.knauffiberglass.com or Toronto, ON (416) 593-4322.
 - 4. Manson Insulation Inc, Brossard, QB www.isolationmanson.com.
 - 5. Owens-Corning, Toledo, OH or Owens-Corning Canada Inc, Willowdale, ON www.owenscorning.com.

2.2 MATERIALS

- A. Thermal Wrap Duct Insulation:
 - 1. 1-1/2 inch (38 mm) or 3 inch (76 mm) thick fiberglass with factory-laminated, reinforced aluminum foil scrim kraft facing and density of 0.75 lb / per cu ft (12 kg / per cu m).
 - 2. Thermal Conductivity: 0.27 BTU in/HR SF deg F at 75 deg F (24 deg C) maximum.
 - 3. Type One Acceptable Products:
 - a. Type 75 standard duct insulation by Certaineed St Gobain.
 - b. Microlite FSK by Johns-Manville.
 - c. Duct Wrap FSK by Knauf Fiber Glass.
 - d. Alley Wrap FSK by Manson Insulation Inc.
 - e. FRK by Owens-Corning.
 - f. Equal as approved by Architect before bidding. See Section 01 6200.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Thermal Wrap Duct Insulation:
 - 1. Install insulation as follows:
 - a. Within Building Insulation Envelope:
 - 1) 1-1/2 inches (38 mm) thick on rectangular outside air ducts and combustion air ducts.
 - 2) 1-1/2 inches (38 mm) thick on all round ducts.
 - b. Outside Building Insulation Envelope:
 - 1) 3 inch (76 mm) thick on round supply and return air ducts.
 - 2) 1-1/2 inch (38 mm) thick on rectangular, acoustically lined, supply and return air ducts.
 - 2. Wrap insulation tightly on ductwork with circumferential joints butted and longitudinal joints overlapped minimum 2 inches (50 mm).
 - a. Do not compress insulation except in areas of structural interference. Minimum thickness at corners shall be one inch (25 mm) thick.
 - b. Remove insulation from lap before stapling.
 - c. Staple seams at approximately 16 inches (400 mm) on center with outward clenching staples.
 - d. Seal seams with foil vapor barrier tape or vapor barrier mastic. Seal penetrations of facing to provide vapor tight system.
- B. Insulate outside of ceiling diffusers, diffuser drops, and duct silencers same as ductwork.

END OF SECTION

SECTION 23 3001
COMMON DUCT REQUIREMENTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Includes But Not Limited To:
 - 1. General procedures and requirements for ductwork.
 - 2. Repair leaks in ductwork, as identified by duct testing, at no additional cost to Owner.
- B. Related Requirements:
 - 1. Section 23 0593: 'Duct Testing, Adjusting, and Balancing' for ductwork.
 - 2. Section 07 9219: 'Acoustical Joint Sealants' for quality of acoustic sealant.
 - 3. Section 23 0501: 'Common HVAC Requirements'.

1.2 REFERENCES

- A. Reference Standards:
 - 1. Sheet Metal And Air Conditioning Contractors' National Association / American National Standards Institute:
 - a. SMACNA, 'HVAC Duct Construction Standards - Metal and Flexible' (Third Edition).

1.3 ADMINISTRATIVE REQUIREMENTS

- A. Pre-Installation Conference: Schedule conference immediately before installation of ductwork.

1.4 SUBMITTALS

- A. Action Submittals:
 - 1. Product Data: Specification data on sealer and gauze proposed for sealing ductwork.
 - 2. Samples: Sealer and gauze proposed for sealing ductwork.
- B. Informational Submittals:
 - 1. Manufacturer Instructions:
 - a. Installation manuals providing detailed instructions on assembly, joint sealing, and system pressure testing for leaks.

PART 2 - PRODUCTS

2.1 ASSEMBLIES

- A. Performance:
 - 1. Design Criteria:

- a. Standard Ducts: Construction details not specifically called out in Contract Documents shall conform to applicable requirements of SMACNA, 'HVAC Duct Construction Standards - Metal and Flexible'.
- B. Materials:
 - 1. Duct Hangers:
 - a. One inch (25 mm) by 18 ga (1.27 mm) galvanized steel straps or steel rods as shown on Drawings, and spaced not more than 96 inches (2 400 mm) apart. Do not use wire hangers.
 - b. Attach threaded rod to steel joist with Anvil Steel washer plate Fig. 60. Double nut connection.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. During installation, protect open ends of ducts by covering with plastic sheet tied in place to prevent entrance of debris and dirt.
- B. Make necessary allowances and provisions in installation of sheet metal ducts for structural conditions of building. Revisions in layout and configuration may be allowed, with prior written approval of Architect. Maintain required airflows in suggesting revisions.
- C. Hangers And Supports:
 - 1. Install pair of hangers as required by spacing indicated in table on Drawings.
 - 2. Install upper ends of hanger securely to floor or roof construction above by method shown on Drawings.
 - 3. Attach strap hangers to ducts with cadmium-plated screws. Use of pop rivets or other means will not be accepted.
 - 4. Secure vertical ducts passing through floors by extending bracing angles to rest firmly on floors without loose blocking or shimming. Support vertical ducts, which do not pass through floors, by using bands bolted to walls, columns, etc. Size, spacing, and method of attachment to vertical ducts shall be same as specified for hanger bands on horizontal ducts.

3.2 CLEANING

- A. Clean interior of duct systems before final completion.

END OF SECTION

SECTION 23 3114

LOW-PRESSURE METAL DUCTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Includes But Not Limited To:
 - 1. Furnish and install above-grade low-pressure steel ducts and related items as described in Contract Documents.
- B. Related Requirements:
 - 1. Section 23 0593: 'Duct Testing, Adjusting, And Balancing' for ductwork.
 - 2. Section 23 0713: 'Duct Insulation' for thermal Insulation for ducts, plenum chambers, and casings.
 - 3. Section 23 3001: 'Common Duct Requirements'.

1.2 REFERENCES

- A. Reference Standards:
 - 1. ASTM International:
 - a. ASTM A653/A653M-11, 'Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process'.
 - 2. Sheet Metal And Air Conditioning Contractors' National Association / American National Standards Institute:
 - a. SMACNA, 'HVAC Duct Construction Standards - Metal and Flexible' (Third Edition).

PART 2 - PRODUCTS

2.1 SYSTEM

- A. Materials:
 - 1. Sheet Metal:
 - a. Fabricate ducts, plenum chambers and casings of zinc-coated, lock-forming quality steel sheets meeting requirements A653/A653M, with G 60 coating.
 - 2. Duct Sealer For Interior Ducts:
 - a. Category Four Approved Products. See Section 01 6200 for definitions of Categories:
 - 1) Duct Butter or Butter Tak by Cain Manufacturing Co Inc, Pelham, AL www.cainmfg.com.
 - 2) DP 1010 by Design Polymerics, Fountain Valley, CA www.designpoly.com.
 - 3) SAS by Duro Dyne, Bay Shore, NY or Duro Dyne Canada, Lachine, QB www.durodyne.com.
 - 4) Iron Grip 601 by Hardcast Inc, Wylie, TX www.hardcast.com.
 - 5) MTS100 or MTS 200 by Hercules Mighty Tough, Denver CO, www.herculesindustries.com.
 - 6) 15-325 by Miracle / Kingco, Div ITW TACC, Rockland, MA www.taccint.com.
 - 7) 44-39 by Mon-Eco Industries Inc, East Brunswick, NJ www.mon-ecoindustries.com.

- 8) Airseal Zero by Polymer Adhesive Sealant Systems Inc, Weatherford, TX
www.polymeradhesives.com.
- 9) Airseal #22 Water Base Duct Sealer by Polymer Adhesive Sealant Systems Inc, Weatherford, TX www.polymeradhesives.com.

B. Fabrication:

1. General:

- a. Straight and smooth on inside with joints neatly finished.
- b. Duct drops to diffusers shall be round, square, or rectangular to accommodate diffuser neck. Drops shall be same gauge as branch duct. Seal joints air tight.

2. Standard Ducts:

a. General:

- 1) Ducts shall be large enough to accommodate inside acoustic duct liner. Dimensions shown on Drawings are net clear inside dimensions after duct liner has been installed.

b. Rectangular Duct:

- 1) Duct panels through 48 inch (1 200 mm) dimension having acoustic duct liner need not be cross-broken or beaded. Cross-break unlined ducts, duct panels larger than 48 inch (1 200 mm) vertical and horizontal sheet metal barriers, duct offsets, and elbows, or bead 12 inches (300 mm) on center.
 - a) Apply cross-breaking to sheet metal between standing seams or reinforcing angles.
 - b) Center of cross-break shall be of required height to assure surfaces being rigid.
 - c) Internally line square and rectangular drops. Externally insulate round drops.
- 2) Duct with height or width over 36 inches (900 mm) shall be fabricated using SMACNA T-24 flange joints or of pre-fabricated systems as follows:
 - a) Ducts with sides over 36 inches (900 mm) up to 48 inches (1 200 mm): Transverse duct joint system by Ductmate / 25, Elgen, Ward, or WDCI (SMACNA Class 'F' joint).
 - b) Ducts 48 inch (1 200 mm) And Larger: Ductmate / 35, Elgen, or WDCI (SMACNA Class 'J' transverse joint).
 - c) Category Four Approved Products. See Section 01 6200 for definitions of Categories:
 - (1) Ductmate Industries Inc, Charleroi, PA www.ductmate.com or Ductmate Canada Ltd, Burlington, ON (905) 332-7678.
 - (2) Ward Industries Inc, Bensonville, IL www.wardind.com.
 - (3) Elgen Manufacturing Company, Inc., East Rutherford, NJ www.elgenmfg.com.

c. Round Duct:

- 1) Spiral Seam: 28 ga (0.4 mm) minimum for ducts up to and including 14 inches (355 mm) in diameter.
- 2) Longitudinal Seam:
 - a) 28 ga (0.4 mm) minimum for ducts up to and including 8 inches (200 mm) in diameter.
 - b) 26 ga 0.48 mm minimum for ducts over 8 inches (200 mm) and up to 14 inches (355 mm) in diameter.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Interface With Other Work: Reseal transverse joint duct leaks and seal longitudinal duct joint leaks discovered during air test and balance procedures specified in Section 01 4546, at no additional cost to Owner.
- B. Install internal ends of slip joints in direction of flow. Seal transverse and longitudinal joints air tight using specified duct sealer. Cover horizontal and longitudinal joints on exterior ducts with two layers of specified tape installed with specified adhesive.
- C. Securely anchor ducts and plenums to building structure with specified duct hangers attached with screws. Do not hang more than one duct from a duct hanger. Brace and install ducts so they shall be free of vibration under all conditions of operation.
- D. Ducts shall not bear on top of structural members.
- E. Paint ductwork visible through registers, grilles, and diffusers flat black.
- F. Properly flash where ducts protrude above roof.
- G. Under no conditions will pipes, rods, or wires be allowed to penetrate ducts.
- H. Where ducts are shown connecting to concrete or masonry openings and along edges of plenums at floors and walls, provide continuous 2 by 2 by 1/4 inches (50 by 50 by 6 mm) galvanized angle iron.
 - 1. Bolt angle iron to structure and make airtight by applying sealant between angle and structure.
 - 2. Bolt or weld sheet metal at these locations to angle and caulk airtight.
 - 3. Apply two coats of aluminum paint to angles after installation.

END OF SECTION

SECTION 23 3300

AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Includes But Not Limited To:
 - 1. Furnish and install duct accessories in specified ductwork as described in Contract Documents.
- B. Related Requirements:
 - 1. Section 23 3001: 'Common Duct Requirements'.

1.2 REFERENCES

- A. Reference Standards:
 - 1. ASTM International:
 - a. ASTM A653/A653M-13, 'Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process'.
 - b. ASTM C1071-12, 'Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)'.
 - c. ASTM C1338-08, 'Standard Test Method for Determining Fungi Resistance of Insulation Materials and Facings'.

PART 2 - PRODUCTS

2.1 ACCESSORIES

- A. Manufacturers:
 - 1. Manufacturer Contact List:
 - a. AGM Industries, Brockton, MA www.agmind.com.
 - b. Air Balance Inc, Holland, OH www.airbalance.com.
 - c. Air Filters Inc, Baltimore, MD www.afinc.com.
 - d. Air-Rite Manufacturing, Bountiful, UT (801) 295-2529.
 - e. American Warming & Ventilating, Holland, OH www.american-warming.com.
 - f. Arrow United Industries, Wyalusing, PA www.arrowunited.com.
 - g. Cain Manufacturing Company Inc, Pelham, AL www.cainmfg.com.
 - h. C & S Air Products, Fort Worth, TX www.csairproducts.com.
 - i. CertainTeed Corp, Valley Forge, PA www.certainteed.com.
 - j. Cesco Products, Florence, KY www.cescoproducts.com.
 - k. Daniel Manufacturing, Ogden, UT (801) 622-5924.
 - l. Design Polymerics, Fountain Valley, CA www.designpoly.com.
 - m. Duro Dyne, Bay Shore, NY www.durodyne.com.
 - n. Dyn Air Inc. Lachine, QB www.dynair.ca
 - o. Elgen Manufacturing Company, Inc. East Rutherford, NJ www.elgenmfg.com
 - p. Flexmaster USA Inc, Houston, TX www.flexmasterusa.com.
 - q. Greenheck Corp, Schofield, WI www.greenheck.com.
 - r. Gripnail Corp, East Providence, RI www.gripnail.com.

- s. Hardcast Inc, Wylie, TX www.hardcast.com.
- t. Hercules Industries, Denver, CO, www.herculesindustries.com.
- u. Honeywell Inc, Minneapolis, MN www.honeywell.com.
- v. Industrial Acoustics Co, Bronx, NY www.industrialacoustics.com.
- w. Johns-Manville, Denver, CO www.jm.com.
- x. Kees Inc, Elkhart Lake, WI www.kees.com.
- y. Knauf Fiber Glass, Shelbyville, IN www.knauffiberglass.com.
- z. Manson Insulation Inc, Brossard, QB www.isolationmanson.com.
- aa. Metco Inc, Salt Lake City, UT (801) 467-1572 www.metcospiral.com.
- bb. Miracle / Kingco, Rockland, MA www.taccint.com.
- cc. Mon-Eco Industries Inc, East Brunswick, NJ www.mon-ecoindustries.com.
- dd. Nailor Industries Inc, Houston, TX www.nailor.com.
- ee. Owens Corning, Toledo, OH www.owenscorning.com.
- ff. Polymer Adhesive Sealant Systems Inc, Irving, TX www.polymeradhesives.com.
- gg. Pottorff Company, Fort Worth, TX www.pottorff.com.
- hh. Ruskin Manufacturing, Kansas City, MO www.ruskin.com.
- ii. Sheet Metal Connectors Inc, Minneapolis, MN www.smconnectors.com.
- jj. Tamco, Stittsville, ON www.tamco.ca.
- kk. Techno Adhesive, Cincinnati, OH www.technoadhesives.com.
- ll. Titus, Richardson, TX (972) 699-1030. www.titus-hvac.com
- mm. McGill AirFlow, Groveport, OH www.mcgillairflow.com.
- nn. McGill AirSeal, Columbus, OH www.mcgillairseal.com.
- oo. Utemp Inc, Salt Lake City, UT (801) 978-9265.
- pp. Ventfabrics Inc, Chicago, IL www.ventfabrics.com.
- qq. Young Regulator Co, Cleveland, OH www.youngregulator.com.

B. Materials:

1. Acoustical Liner System:

a. Duct Liner:

- 1) One inch (25 mm) thick, 1-1/2 lb (0.68 kg) density fiberglass conforming to requirements of ASTM C1071. Liner will not support microbial growth when tested in accordance with ASTM C1338.
- 2) Category Four Approved Products. See Section 01 6200 for definitions of Categories:
 - a) ToughGard by CertainTeed.
 - b) Duct Liner E-M by Knauf Fiber Glass.
 - c) Akousti-Liner by Manson Insulation.
 - d) Quiet R by Owens Corning.
 - e) Linacoustic RC by Johns-Manville.

b. Adhesive:

- 1) Category Four Approved Water-Based Products. See Section 01 6200 for definitions of Categories:
 - a) Cain: Hydrotak.
 - b) Design Polymeric: DP2501 or DP2502 (CMCL-2501).
 - c) Duro Dyne: WSA.
 - d) Elgen Manufacturing: A-410-WB.
 - e) Hardcast: Coil-Tack.
 - f) Miracle / Kingco: PF-101.
 - g) Mon-Eco: 22-67 or 22-76.
 - h) Polymer Adhesive: Glasstack #35.
 - i) Techno Adhesive: 133.
 - j) McGill Airseal: Uni-tack.
- 2) Category Four Approved Solvent-Based (non-flammable) Products. See Section 01 6200 for definitions of Categories:
 - a) Cain: Safetak.

- b) Duro Dyne: FPG.
 - c) Hardcast: Glas-Grip 648-NFSE.
 - d) Miracle / Kingco: PF-91.
 - e) Mon-Eco: 22-24.
 - f) Polymer Adhesive: Q-Tack.
 - g) Techno Adhesive: 'Non-Flam' 106.
- 3) Category Four Approved Solvent-Based (flammable) Products. See Section 01 6200 for definitions of Categories:
 - a) Cain: HV200.
 - b) Duro Dyne: MPG.
 - c) Hardcast: Glas-Grip 636-SE.
 - d) Miracle / Kingco: PF-96.
 - e) Mon-Eco: 22-22.
 - f) Polymer Adhesive: R-Tack.
 - g) Techno Adhesive: 'Flammable' 106.
- c. Fasteners:
 - 1) Adhesively secured fasteners not allowed.
 - 2) Category Four Approved Products. See Section 01 6200 for definitions of Categories:
 - a) AGM Industries Inc: 'DynaPoint' Series RP-9 pin.
 - b) Cain.
 - c) Duro Dyne.
 - d) Gripnails may be used if each nail is installed by 'Grip Nail Air Hammer' or by 'Automatic Fastener Equipment' in accordance with Manufacturer's recommendations.
- 2. Flexible Equipment Connections:
 - a. 30 oz closely woven UL approved glass fabric, double coated with neoprene.
 - b. Fire retardant, waterproof, air-tight, resistant to acids and grease, and withstand constant temperatures of 200 deg F (93 deg C).
 - c. Category Four Approved Products. See Section 01 6200 for definitions of Categories:
 - 1) Cain: N-100.
 - 2) Duro Dyne: MFN.
 - 3) Dyn Air: CPN with G-90 galvanized off-set seam
 - 4) Elgen: ZLN / SDN.
 - 5) Ventfabrics: Ventglas.
 - 6) Ductmate: ProFlex.
- 3. Duct Access Doors:
 - a. General:
 - 1) Factory built insulated access door with hinges and sash locks, as necessary. Construction shall be galvanized sheet metal, 24 ga (0.635 mm) minimum.
 - 2) Fire and smoke damper access doors shall have minimum clear opening of 12 inches (300 mm) square or larger as shown on Drawings.
 - b. Rectangular Ducts:
 - 1) Category Four Approved Products. See Section 01 6200 for definitions of Categories:
 - a) Air Balance: Fire/Seal FSA 100.
 - b) Air-Rite: Model HAD-2.
 - c) Cesco: HDD.
 - d) Elgen Manufacturing: TAB Type / Hinge and Cam.
 - e) Flexmaster: Spin Door.
 - f) Kees Inc: ADH-D.
 - g) Nailor: 08SH.
 - h) Pottorff: 60-HAD.
 - i) Ruskin: ADH-24.

4. Dampers And Damper Accessories:
 - a. Locking Quadrant Damper Regulators:
 - 1) Category Four Approved Products. See Section 01 6200 for definitions of Categories:
 - a) Duro Dyne: KS-385.
 - b) Dyn Air: QPS-385.
 - c) Elgen Manufacturing: EQR-4.
 - d) Ventfabrics: Ventline 555.
 - e) Young: No. 1.
 - b. Concealed Ceiling Damper Regulators:
 - 1) Category Four Approved Products. See Section 01 6200 for definitions of Categories:
 - a) Cain.
 - b) Duro Dyne.
 - c) Elgen Manufacturing.
 - d) Metco Inc.
 - e) Ventfabrics: 666 Ventlok.
 - f) Young: 301.
 - c. Volume Dampers:
 - 1) Rectangular Duct:
 - a) Factory-manufactured 16 ga (1.6 mm) galvanized steel, single blade and opposed blade type with 3/8 inch (9.5 mm) axles and end bearings. Blade width 8 inches (200 mm) maximum. Blades shall have 1/8 inch (3 mm) clearance all around.
 - b) Damper shall operate within acoustical duct liner.
 - c) Provide channel spacer equal to thickness of duct liner.
 - d) Dampers above removable ceiling and in Mechanical Rooms shall have locking quadrant on bottom or side of duct. Otherwise, furnish with concealed ceiling damper regulator and cover plate.
 - e) Category Four Approved Products. See Section 01 6200 for definitions of Categories:
 - (1) Air-Rite: Model CD-2.
 - (2) American Warming: VC-2-AA.
 - (3) Arrow: OBDAF-207.
 - (4) C & S: AC40.
 - (5) Cesco: AGO.
 - (6) Daniel: CD-OB.
 - (7) Greenheck: VCD-20.
 - (8) Nailor: 1810 or 1820.
 - (9) Pottorff: CD-42.
 - (10) Ruskin: MD-35.
 - (11) Utemp: CD-OB.
 - 2) Round Duct:
 - a) Factory-manufactured 20 ga (1.0 mm) galvanized steel, single blade with 3/8 inch (9.5 mm) axles and end bearings.
 - b) For use in outside air ducts.
 - c) Category Four Approved Products. See Section 01 6200 for definitions of Categories:
 - (1) Air Balance: Model AC-22.
 - (2) Air-Rite: Model CD-5.
 - (3) American Warming: V-22.
 - (4) Arrow: Type-70.
 - (5) C & S: AC21R.
 - (6) Cesco: MGG.
 - (7) Nailor: 1890.

- (8) Pottorff: CD-21R.
 - (9) Ruskin: MDRS-25.
- 5. Air Turns:
 - a. Single thickness vanes. Double thickness vanes not acceptable.
 - b. 4-1/2 inch (115 mm) wide vane rail. Junior vane rail not acceptable.
- 6. Branch Tap for Flexible Ductwork:
 - a. Factory-manufactured rectangular-to-round 45 degree leading tap fabricated of 24 ga (0.635 mm) zinc-coated lock-forming quality steel sheets meeting requirements of ASTM A653, with G-90 coating.
 - b. One inch wide mounting flange with die formed corner clips, pre-punched mounting holes, and adhesive coated gasket.
 - c. Manual Volume Damper:
 - 1) Single blade, 22 ga (0.79 mm) minimum
 - 2) 3/8 inch (9.5 mm) minimum square rod with brass damper bearings at each end.
 - 3) Heavy-duty locking quadrant on 1-1/2 inch (38 mm) high stand-off mounting bracket attached to side of round duct.
 - d. Category Four Approved Products. See Section 01 6200 for definitions of Categories:
 - 1) ST-1HD by Air-Rite.
 - 2) STO by Flexmaster.
 - 3) HET by Sheet Metal Connectors.
- C. Fabrication:
 - 1. Duct Liner:
 - a. Install mat finish surface on airstream side. Secure insulation to cleaned sheet metal duct with continuous 100 percent coat of adhesive and with 3/4 inch (19 mm) long mechanical fasteners 12 inches (300 mm) on center maximum unless detailed otherwise on Drawings. Pin all duct liner.
 - b. Accurately cut liner and thoroughly coat ends with adhesive. Butt joints tightly. Top and bottom sections of insulation shall overlap sides. If liner is all one piece, folded corners shall be tight against metal. Ends shall butt tightly together.
 - c. Coat longitudinal and transverse edges of liner with adhesive.
 - 2. Air Turns:
 - a. Permanently install vanes arranged to permit air to make abrupt turn without appreciable turbulence, in 90 degree elbows of above ground supply and return ductwork.
 - b. Quiet and free from vibration when system is in operation.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Duct Liner:
 - 1. Furnish and install acoustic lining in following types of rectangular ducts unless noted otherwise on Contract Documents:
 - a. Supply air.
 - b. Return air.
 - c. Mixed air.
 - d. Transfer air.
 - e. Relief air.
 - f. Elbows, fittings, and diffuser drops greater than 12 inches (300 mm) in length.
 - 2. Do not install acoustic lining in round ducts.

- B. Flexible Connections: Install flexible inlet and outlet duct connections to each furnace.
- C. Access Doors In Ducts:
 - 1. Install at each manual outside air damper and at each motorized damper. Locate doors within 6 inches (150 mm) of installed dampers.
 - 2. Install within 6 inches (150 mm) of fire dampers and in Mechanical Room if possible. Install on side of duct that allows easiest access to damper.
- D. Dampers And Damper Accessories:
 - 1. Install concealed ceiling damper regulators.
 - a. Paint cover plates to match ceiling tile.
 - b. Do not install damper regulators for dampers located directly above removable ceilings or in Mechanical Rooms.
 - 2. Provide each take-off with an adjustable volume damper to balance that branch.
 - a. Anchor dampers securely to duct.
 - b. Install dampers in main ducts within insulation.
 - c. Dampers in branch ducts shall fit against sheet metal walls, bottom and top of duct, and be securely fastened. Cut duct liner to allow damper to fit against sheet metal.
 - d. Where concealed ceiling damper regulators are installed, provide cover plate.

END OF SECTION

SECTION 23 3346

FLEXIBLE DUCTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Includes But Not Limited To:
 - 1. Furnish and install supply air branch duct runouts to diffusers as described in Contract Documents.
- B. Related Requirements:
 - 1. Section 23 3001: Common Duct Requirements.

1.2 REFERENCES

- A. Reference Standards:
 - 1. National Fire Protection Association / American National Standards Institute:
 - a. NFPA 90A: 'Standard for the Installation of Air-Conditioning and Ventilating Systems' (2012 Edition).
 - 2. Underwriters Laboratories:
 - a. UL 181, 'Factory-Made Ducts and Air Connectors' (10th Edition).
 - b. UL 181B, 'Closure Systems for Use With Flexible Air Ducts and Air Connectors' (3rd Edition).

PART 2 - PRODUCTS

2.1 SYSTEM

- A. Manufacturers:
 - 1. Manufacturer Contact List:
 - a. Anco Products Inc, Elkhart, IN www.ancoproductsinc.com.
 - b. Thermaflex by Flexible Technologies, Abbeville, SC or Mississauga, ON www.thermaflex.net.
 - c. Flexmaster USA Inc, Houston, TX www.flexmasterusa.com or Flexmaster Canada Ltd, Richmond Hill, ON (905) 731-9411.
- B. Materials:
 - 1. Ducts:
 - a. Formable, flexible, circular duct which shall retain its cross-section, shape, rigidity, and shall not restrict airflow after bending.
 - b. Insulation: Nominal 1-1/2 inches (38 mm), 3/4 lb per cu ft (12 kg per cu m) density fiberglass insulation with air-tight, polyethylene or polyester core, sheathed in seamless vapor barrier jacket factory installed over flexible assembly.
 - c. Assembly, including insulation and vapor barrier, shall meet Class I requirement of NFPA 90A and be UL 181 rated, with flame spread of 25 or less and smoke developed rating of 50 or under.
 - d. Category Four Approved Products. See Section 01 6200 for definitions of Categories:

- 1) ANCO-FLEX 4625 by Anco Products.
 - 2) M-KC by Thermaflex by Flexible Technologies.
 - 3) Type 4m Insulated by Flexmaster.
2. Cinch Bands: Nylon, 3/8 inch (9.5 mm) removable and reusable type.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct in fully extended condition free of sags and kinks, using 72 inch (1 800 mm) maximum lengths.
- B. Make duct connections by coating exterior of duct collar for 3 inches (75 mm) with duct sealer and securing duct in place over sheet metal collar with specified cinch bands.

END OF SECTION

SECTION 23 3400

HVAC FANS

PART 1 - GENERAL

1.1 SUMMARY

- A. Includes But Not Limited To:
 - 1. Furnish and install exhaust fans as described in Contract Documents.
- B. Related Requirements:
 - 1. Section 23 3001: 'Common Duct Requirements'.
 - 2. Division 26: Control device and electrical connection.

1.2 QUALITY ASSURANCE

- A. Regulatory Agency Sustainability Approvals:
 - 1. Bear AMCA seal and UL label.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturer Contact List:
 - 1. Acme Engineering & Manufacturing Corp, Muskogee, OK www.acmefan.com.
 - 2. Broan-Nu Tone LLC, Harford, WI www.broan.com.
 - 3. Carnes Co., Verona, MI www.carnes.com.
 - 4. Loren Cook Co., Springfield, MO www.lorencook.com.
 - 5. Soler & Palau (S&P USA Ventilation Systems, LLC), Jacksonville FL www.solerpalau-usa.com.

2.2 MANUFACTURED UNITS

- A. Ceiling Mounted Exhaust Fans:
 - 1. Acoustically insulated housings. Sound level rating of 5.0 sones maximum for CFM and static pressure listed on Contract Drawings.
 - 2. Include chatterproof integral back-draft damper with no metal-to-metal contact.
 - 3. True centrifugal wheels.
 - 4. Entire fan, motor, and wheel assembly shall be easily removable without disturbing housing.
 - 5. Suitably ground motors and mount on rubber-in shear vibration isolators.
 - 6. Provide wall or roof cap, as required.
 - 7. Category Four Approved Products. See Section 01 6200 for definitions of Categories:
 - a. Acme: VQ.
 - b. Broan: LoSone.
 - c. Carnes: VCD.
 - d. Cook: Gemini.
 - e. Soler & Palau: FF.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Anchor fan units securely to structure or to curb.

END OF SECTION

SECTION 23 3713

DIFFUSERS, REGISTERS, AND GRILLES

PART 1 - GENERAL

1.1 SUMMARY

- A. Includes But Not Limited To:
 - 1. Furnish and install diffusers, registers, and grilles connected to ductwork as described in Contract Documents.
- B. Related Requirements:
 - 1. Section 23 3001: Common Duct Requirements.

1.2 SUBMITTALS

- A. Maintenance Material Submittals:
 - 1. Tools: Leave tool for removing core of each different type of grille for building custodian.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturer Contact List:
 - 1. Carnes Co, Verona, MI www.carnes.com.
 - 2. Krueger Air System Components, Richardson, TX www.krueger-hvac.com.
 - 3. Nailor Industries, Houston, TX www.nailor.com.
 - 4. Price Industries Inc, Suwanee, GA www.price-hvac.com.
 - 5. Titus, Richardson, TX www.titus-hvac.com.
 - 6. Tuttle & Bailey, Richardson, TX www.tuttleandbailey.com.

2.2 MANUFACTURED UNITS

- A. Lay-In Ceiling Diffusers:
 - 1. Finish: White baked enamel.
 - 2. Removable inner core assembly.
 - 3. Performance Standard: Titus TMSA Border Type 3.
 - 4. Category Four Approved Products. See Section 01 6200 for definitions of Categories:
 - a. Carnes.
 - b. Krueger.
 - c. Nailor.
 - d. Price.
 - e. Titus.
 - f. Tuttle & Bailey.
- B. Ceiling Return And Transfer Grilles:
 - 1. Finish: White baked enamel.
 - 2. 1/2 inch by 1/2 inch aluminum cove.

3. Class One Quality Standard: Titus 50F-3.
 - a. Carnes.
 - b. Kreuger.
 - c. Nailor.
 - d. Price.
 - e. Titus.
 - f. Tuttle & Bailey.
- C. Hard Ceiling Diffusers:
 1. Finish: White baked enamel.
 2. Category Four Approved Products. See Section 01 6200 for definitions of Categories:
 - a. Carnes: SKSA.
 - b. Krueger: SH Frame F21.
 - c. Price: SMD.
 - d. Titus: TDC Border Type 6.
 - e. Tuttle & Bailey: MS.
- D. Low Side Wall Return Grilles:
 1. Finish: White baked enamel.
 2. Performance Standard: Titus 355.
 3. Category Four Approved Products. See Section 01 6200 for definitions of Categories:
 - a. Carnes.
 - b. Krueger.
 - c. Nailor.
 - d. Price.
 - e. Titus.
 - f. Tuttle & Bailey.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Anchor securely into openings. Secure frames to ductwork by using four sheet metal screws, one per side.

END OF SECTION

